



Dart Aerospace Ltd.
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Canada

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649.4901
Job Sheet 187889



Part No: 649.4901

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/18

Job Tracking No:

Due Date: 12/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/20/18	12/20/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 19 2018
110	Packaging	2 pcs	12/20/18	12/20/18	0.00	0.00	Packaging1-1		DEC 19 2018
120	Small Fab	2 pcs	12/20/18	12/20/18	0.00	0.05	Small Fab-1		DAS 9-89 36
130	QC	2 pcs	12/20/18	12/20/18	0.00	0.00	QC5		38 9-89
140	Packaging	2 pcs	12/20/18	12/20/18	0.00	0.00	Packaging3-1		DEC 24 2018
150	QC21-SA	2 Ea	12/20/18	12/20/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op 120 - Assemble as per dwg Assemble as per dwg Apply RTV TO ALL FAYING SURFACES RTV 598

Descriptions: BATCH:

140 - ***IDENTIFY AS DWG PER APICAL MPP-120 BY LASER ETCH THE P# AND REV***

Job BOM

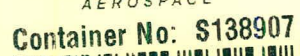
Part / Item	Component Name	Quantity	Operation	Container
649.5311 34	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	F108714
649.8301 43	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	F129507
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	S009409
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	S104359
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	S107716

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	649.5311	2	8	0
	649.8301	2	3	0
	MS21042L08	6	1,621	0
	MS27039-08-19	6	1,081	0
	NAS1149FN832P	12	2,380	0

Part Specifications

Specifications could not be found.



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Part: 649.4901
Job No: 187889
Serial No/Batch: S138907
Revision:
Inspector:
Exp Date:
Instructions:

Date: 12/19/10